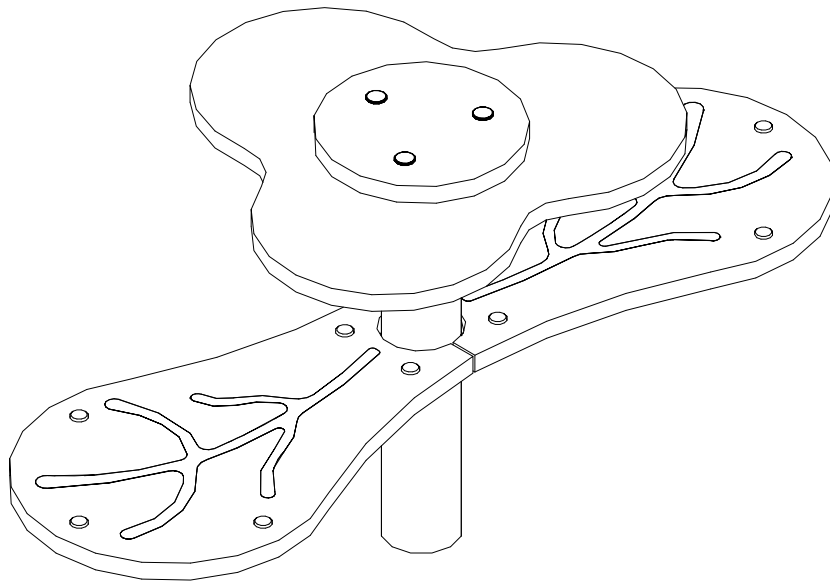




INSTALLATION INSTRUCTIONS

FLOWER TABLE

PYTAB



INTENTIONALLY LEFT BLANK

1 SPECIFICATIONS

REFERENCE		STANDARD	LOOSE FILL
TABLE HEIGHT (H1)	m	0.56	
SEAT HEIGHT (H2)	m	0.33	
LENGTH (L)	m	0.95	
WIDTH (W)	m	0.30	
WEIGHT	kg	19.8	22.8
HEAVIEST PART	kg	13.0	
LARGEST PART L x W x H	m	0.93 x 0.28 x 0.82	
CONCRETE	m ³	0.03	
MANHOURS	hr	1	1
MANPOWER		1	1
CONSTRUCTIONAL SPACE	m	2 x 1	2 x 1

NOTE: All dimensions in metres.

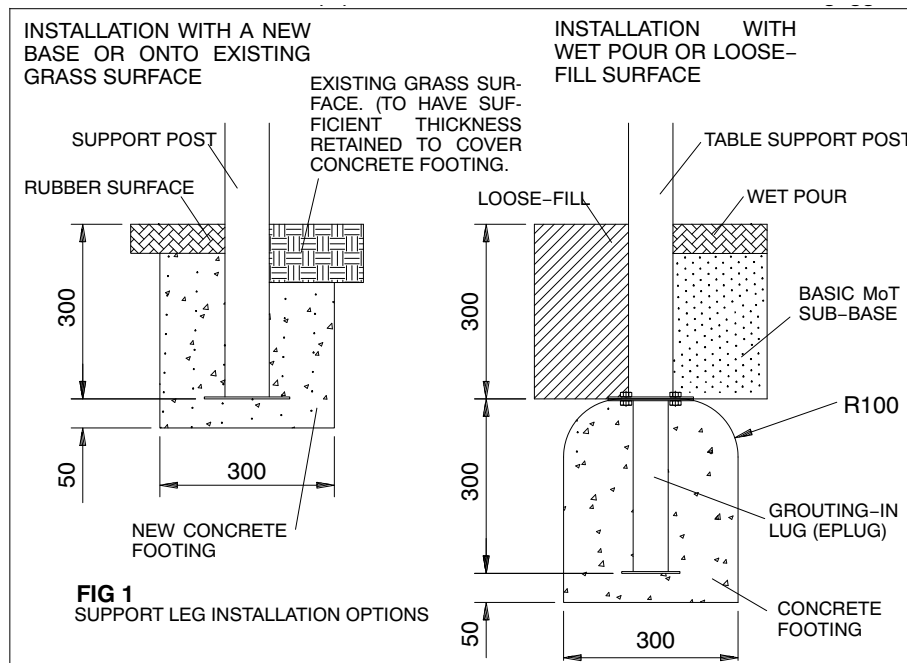
Concrete mix is recommended at:
 1 part cement;
 2 parts sand;
 4 parts aggregate;
 by volume with 20mm aggregate
 (20 N/mm² min compressive strength)

Constructional Space (shown in the above table) is the approximate working area required to lay out and assemble the equipment.

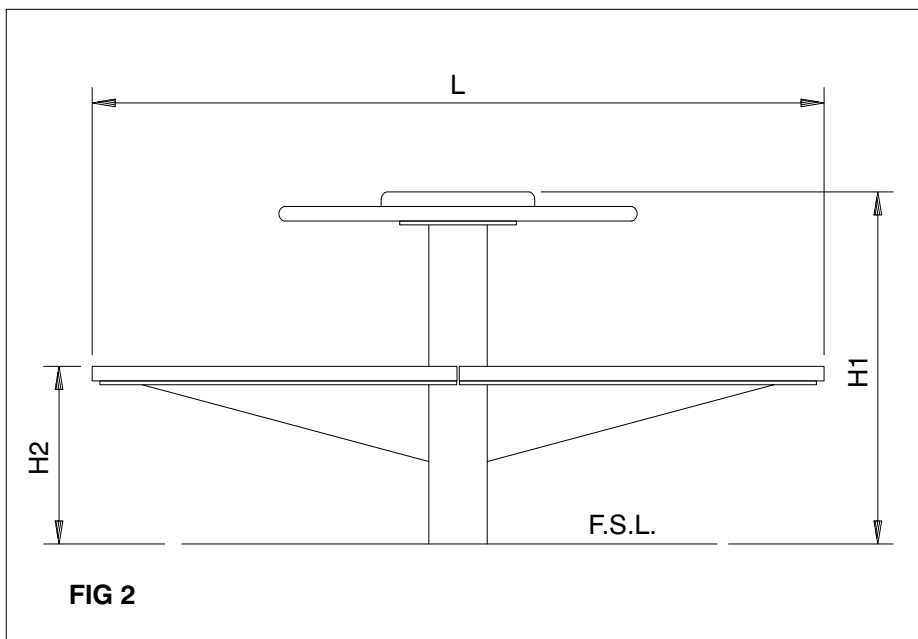
This furniture product for young children has been designed for use in seating, picnic and park areas. If positioned amongst playground apparatus consideration should be given to providing an impact attenuating surface as the product may be used by children in a manner not intended for a piece of furniture.

Tools: Plumblines, 1m tape measure, Spirit level, M10 Torx tool (supplied with unit), M6 Torx tool, Torque wrench.

Minimum Personal Protective Equipment:- Gloves, Armoured boots & Protective goggles.



NOTE: WELDED “BASIC LEVEL MARK” ON MAIN SUPPORT LEG MUST COINCIDE WITH THE FINISHED SURFACE LEVEL.



CONCRETE SPECIFICATIONS	
BLOCK	L x W x Depth
A	0.30x0.30x0.35

2 PARTS LIST

ITEM	CODE	DESCRIPTION	QTY.	WEIGHT (kg)
1.1	86810051	SUPPORT ASSY	1	13.00
1.2	86800051-DET C	TABLE-UPPER	1	0.60
1.3	86800051-DET B	TABLE-LOWER	1	2.40
1.4	10931000	TEE NUT-M10	3	0.04
1.5	10121035	RESISTORX BOLT M10x35	3	0.02
1.6	10291000	WASHER M10	3	0.002
1.7	86800051-DET A	SEAT	2	1.80
1.8	10930600	TEE NUT-M6	10	0.02
1.9	10120620	RESISTORX BOLT M6x20	10	0.01
1.10	10290600	WASHER M6	10	0.001
LOOSE FILL				
1.11	EPLUG	GROUTING IN LUG	1	3.000

3 INSTALLATION & ASSY PROCEDURE

PRE-INSTALLATION INSPECTION

Inspect all parts for damage (that may have occurred during transportation & storage). Finish Coatings, if found to be damaged, should be made good before erection. Any damaged or missing parts must be replaced.

- i) Warn the public of the risk of injury, by placing signs and fencing the surrounding area, before commencing installation.
- ii) Attach the seats (1.7) to the support assy (1.1) using 10-off M6 Torx bolts (1.9), washers (1.10) and tee nuts (1.8). (Fig 3).
- iii) Tighten to 3-5Nm.
- iv) Attach the upper table top (radius edge uppermost) (1.2) and the lower table top (1.3) to the support assy (1.1) using 3-off M10 Torx bolts (1.5), washers (1.6) and tee nuts (1.4).(Fig 4).
- v) Tighten to 20-25Nm.
- vi) Mark out the foundations and excavate the hole. (Refer to site plan for unit location).
- vii) Position the table into the excavation, packing up to height, level and plumb.(Fig 5)
- viii) Brace the table in position.
- ix) Fill the hole with concrete to the required level, taking into account any surfacing requirements. Ensure the full volume of concrete is used. The top should slope down & outwards locally from the equipment upstand to the required level to form a watershed.
- x) Keep installation off limits to the public until the concrete has completely cured. (Recommended initial curing time 48hrs).

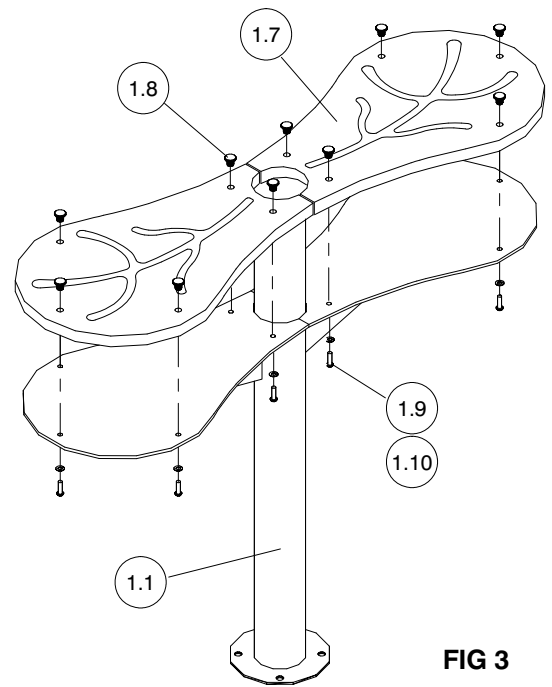


FIG 3

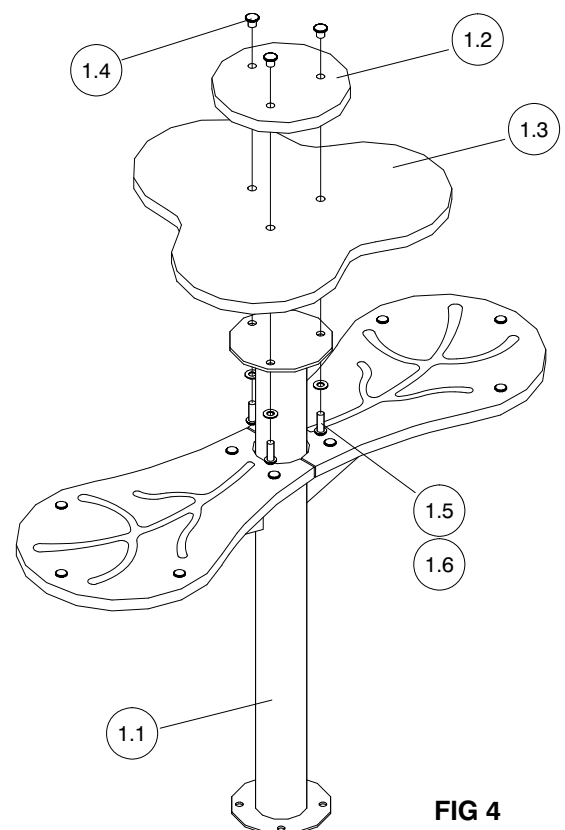


FIG 4

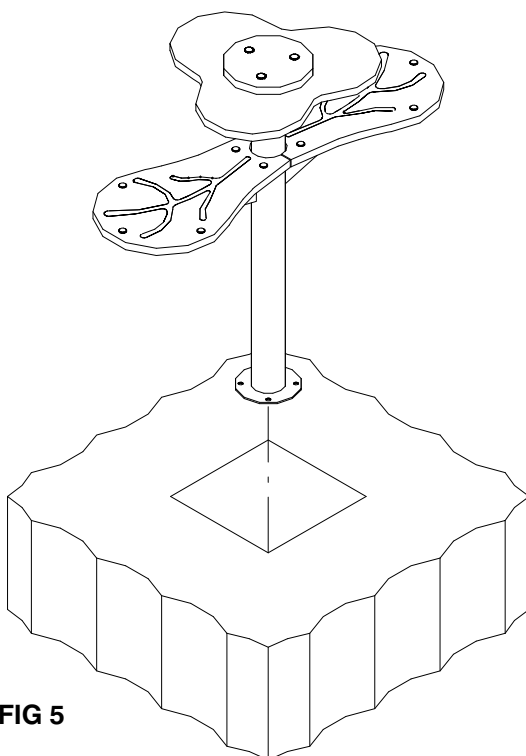


FIG 5

4 POST INSTALLATION INSPECTION

CHECK

- 1 All fixings are tightened and have no protruding sharp edges.
- 2 The unit is installed at the correct height.
- 3 Paint work and polyethylene is not damaged. (Any making good should be carried out using the procedure in the Inspection and Maintenance instructions).
- 4 Concrete foundations are secure.
- 5 Concrete has a water shed away from column.
- 6 Site is clear of all tools and rubbish.
- 7 Remove any warning signs.

CHECK

